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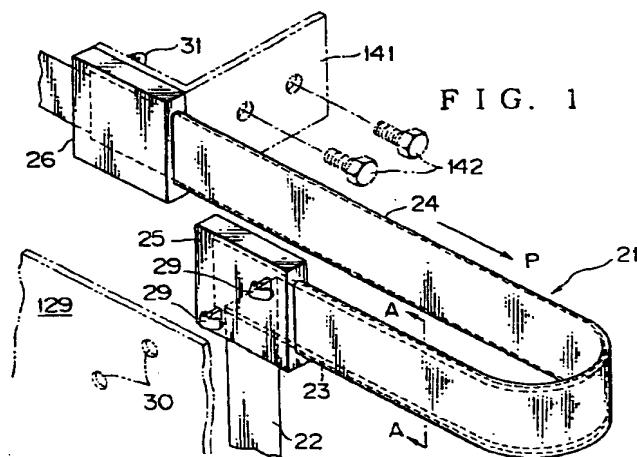
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(54) Protection structure for flexible flat cable

(57) A structure for protecting a flexible flat cable (FFC) is structured so that the FFC and a plate member arranged along it are covered with a heat-shrinkable tube. The structure is provided with fixing portions and for a fixed member and a movable member on both ends. In this configuration, if the movable member is

repeatedly moved in a two-dimensional arrangement, the FFC will not buckle, easily deform owing to any external force and wear. This lengthens the life of the FFC greatly.



EP 0 977 335 A2

Description**BACKGROUND OF THE INVENTION****1. Field of the Invention**

[0001] The present invention relates to a protection structure for a flexible flat cable which is arranged in a single layer or laminated in multiple layers between a fixed member and a movable member which is movable relatively to the fixed member.

2. Description of the Related Art

[0002] The flexible flat cable (hereinafter referred to as "FFC"), which has an excellent property for bending or sliding, has been used for the purpose of power supply from the fixed member to the movable member.

[0003] However, the FFC itself has no lap. Therefore, if the movable member is repeatedly moved in a two-dimensional arrangement, the FFC may buckle, easily deform owing to any external force and wear. This reduces the life of the FFC greatly. In order to overcome such an inconvenience, several-proposals have been made.

[0004] For example, in JP-A-10-936, a structure for protection of a harness for power supply (signal line and driving line) is proposed which is arranged in a slide door adopted in a side door of a box type vehicle called "one box car".

[0005] This structure intends to overcome difficulty for a long time due to several causes such as swing, twisting, buckling, etc. Referring to Figs. 6 - 11, an explanation will be given of the proposed structure.

[0006] Fig. 6 shows an entire configuration of the structure for harness protection in a sectional view of a vehicle.

[0007] In Fig. 6, reference numeral 130 denotes a car body which is a fixed member; and 102 denotes a slide door which is a movable member. The slide door 102 is provided with a lower arm 121 which extends toward the side of the car body 130. The lower arm 121 is provided with a side roll 122 and a guide roll 123 at its end.

[0008] On the side of the car body 130, a lower rail 125 is formed. On the ceiling 126 of the lower rail 125, a guide groove 127 is formed. The guide groove 127, in which the guide roll 123 on the side of the slide door 102 is fit, limits the movement of the slide door 102 in a horizontal direction in Fig. 6. The side roll 122, which is placed on the floor 128 of the lower rail 125, can support the weight of the slide door 102 on the side of the car body 130.

[0009] The one end of the flexible conductor 140 is attached to the lower arm 121 on the side of the slide door 102 whereas the other end of the flexible conductor 140 is attached to a back wall 129 of the lower rail 125 on the side of the car body 130.

[0010] As shown in Fig. 7 which is a perspective view

of the lower arm 121 and flexible conductor 140, the above one end of the flexible conductor 140 is coupled with an L metal fitting 141 through an end plate 152. The L metal fitting 141 is tightened onto the above end of the lower arm 121. The other end of the flexible conductor 140 is tightened to the back wall 129 (Fig. 6) through an end plate 148.

[0011] As seen from the front view of Fig. 8, the flexible conductor 140 includes a wiring portion 145 on the car body side, a narrow flexible conductor 146, an end plate 148 which bends an internal wiring at 90° and makes holes 147, a wide flexible conductor 149, an end plate 152 which makes bolt holes 151 on the door side. The section of the main part is structured as shown in Fig. 9.

[0012] The narrow flexible conductor 153, as shown in Fig. 9, includes six signal lines 155 and two driving lines 156 which are fixed by resin laminate 157 in a state where they are arranged in parallel. The wide flexible conductor 149, as shown in Fig. 10, includes six signal lines 155 and two driving lines 156 which are fixed by a flexible resin belt 158 in a state where they are arranged in parallel. It should be noted that the flexible resin belt 158 is approximately twice as high as the resin laminate 157.

[0013] Fig. 11 shows another example 150 of the wide flexible conductor. The wide flexible conductor 150 includes the narrow flexible conductor 153 and two thin resin plates 15a bonded on both sides thereof.

[0014] An explanation will be given of the effects of the flexible conductor when the slide door 102 is opened or closed.

[0015] The flexible conductor 140 shown in Fig. 8 is bent in a U-shape when viewed in plan (Fig. 7). The one end thereof follows the movement of the slide door 102 while its bending position varies.

[0016] In this case, since the flexible belt 158 (Fig. 10) is about twice as high as the resin laminate 157, it has an extremely large sectional coefficient and sectional secondary moment. Therefore, the flexible belt 158 is difficult to warp and loose shape.

[0017] The flexible belt 158 overlaps the vertical wall of the guide groove 127 in contact with each other (Fig. 6). Therefore, even if the flexible conductor 140 is horizontally inclined slightly when the slide door 102 is opened or closed, it does not come off the guide groove 127.

[0018] Further, even if the bottom of the flexible belt 158 wears owing to its sliding friction with the floor 128 (Fig. 6), the signal line 155 and driving line 156 (Fig. 10) are not naked.

[0019] In order to protect the signal line 155 and driving line 156 when the slide door 102 is opened or closed, the prior art shown in Figs. 6 to 11 adopts the structure of fixing these lines by the resin laminate 157 and the flexible belt 158.

[0020] However, in such a structure, it is necessary to assure a sufficient space for arranging the flexible belt

158 in a vertical direction of a car. Such a space can be assured in the lower rail 125 (Fig. 6) on which the side roll 122 moves. The structure according to the prior art cannot be applied to all mechanical components.

[0021] In addition, it is guessed that the flexible conductor 140 as shown in Fig. 8 is manufactured by individually resin-molding the respective components, i.e. narrow flexible conductors 153, 146, wide flexible conductor 149, and end plates 148, 152. This technique requires a large number of man-hours, thus leading to increase in cost.

[0022] Further, the wide flexible conductor 149 is difficult to warp as described above and the rigidity thereof is also unbalanced in its width direction. Therefore, when the opening/closing operation is repeated, the flexible conductor 149 becomes deformed gradually. This may interfere with power supply to and the opening/closing operation of the slide door 102. Furthermore, the flexible conductor 149 does not have the excellent bending or sliding characteristic like a flexible flat cable which have been widely used.

[0023] In the future, it is expected that the number of the signal lines is increased owing to necessity of various kinds of signals to be transmitted to the slide door 102. This requires the design to be changed for assuring the arranging space in a vertical direction of the car.

[0024] Thus, the above prior art, which intends to protect the signal line 155 and driving line 156 in a manner of fixing them using the flexible belt 158 or the like, encounters the various problems described above.

[0025] Accordingly, it is demanded to provide a new protection structure for lengthening the life of the flexible flat cable using its advantage.

SUMMARY OF THE INVENTION

[0026] An object of the present invention is to provide a protection structure for a flexible flat cable which can lengthen its life in a simple structure.

[0027] In order to attain the above object, in accordance with the present invention, there is provide a protection structure of a flexible flat cable which is arranged in a single or multiple layers between a fixed member and a movable member which can move relatively to the fixed member, comprising: a plate member having flexibility which can follow the operation of the FFC, the plate member being arranged along the FFC, and a heat-shrinkable tube covering both FFC and plate member.

[0028] In this configuration, the plate member has flexibility enough to follow the movement of the FFC, the FFC can maintain the excellent property such as bending.

[0029] The plate member prevents the FFC from buckling or deforming when the slide door which is movable moves. Further, since the plate member is not attached but arranged in parallel to the FFC, stress is not concentrated to the plate member. If the plate mem-

ber is locally attached to the FFC, the stress is concentrated to the held plate member.

[0030] The above and other objects and features of the present invention will be more apparent from the following description taken in conjunction with the accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

[0031]

Fig. 1 is a perspective view of one embodiment of the protection structure of a flexible flat cable according to the present invention;

Fig. 2 is a sectional view taken in line A - A in Fig. 1; Fig. 3 is a view for explaining the state where a heat shrinkable tube is inserted into a flexible flat cable and a plate member when flexible conductor is assembled;

Fig. 4 is a view for explaining the state where the portion to be fixed is shaped on the side of a fixing member when the flexible conductor of Fig. 1 is assembled;

Fig. 5 is a sectional view of another embodiment of a flexible conductor which is illustrated at the same position as in Fig. 1;

Fig. 6 is a sectional view for explaining the protection structure of a conventional flexible flat cable;

Fig. 7 is a perspective view of a lower arm and flexible conductor;

Fig. 8 is a front view of the flexible conductor shown in Fig. 6;

Fig. 9 is a sectional view taken in line B - B in Fig. 8; Fig. 10 is a sectional view taken in line C - C in Fig. 8; and

Fig. 11 is a sectional view of another example of the flexible conductor.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0032] Now referring to the drawings, an explanation will be given of an embodiment of the present invention. Fig. 1 is a perspective view of one embodiment of the protection structure of a flexible flat cable according to the present invention. Fig. 2 is a sectional view taken in line A - A in Fig. 1. In these figures, like reference numerals refer to like elements in illustration of the prior art.

[0033] In Fig. 1, a flexible conductor 21 is composed of a flexible flat cable 22, a plate member 23 arranged in parallel thereto, a heat-shrinkable tube 24 covering the flat cable 22 and plate member 23, a portion 25 attached to the back wall 129 on the side of the car body 130 (Fig. 6) which is a fixed member, a portion 26 attached to the lower arm 121 through an L metal fitting 141 on the side of the slide door 102 (Fig. 6) which is a movable member. The heat shrinkable tube 24 is

adapted to protect the flexible flat cable 22 and the plate member 23 is adapted to prevent the buckling of the flexible flat cable 22 or deformation thereof due to external force.

[0034] A further detailed explanation will be given of the structure of the flexible conductor 21. As seen from Fig. 2, the flexible flat cable 22 is flexibly tensioned in such a manner that a plurality of conductor plates 27 of good conductor metal (the number thereof should not be limited to five illustrated in Fig. 2) are embedded in an insulating portion 28 made of insulating resin. Further, as seen from Fig. 1, the FFC 22, which is shaped in a belt having a length enough to implement the function inclusive of power supply, is arranged between the car body 130 (Fig. 6) and slide door 102 (Fig. 6).

[0035] The plate member 23 is a belt-shaped plate made of metal or synthetic resin. The plate member 23 has a knee (rigidity) enough to avoid the buckling of the FFC 22 and also flexibility enough to follow the movement of the FFC 22.

[0036] As seen from Fig. 2, the plate member 23 has a slightly smaller width (in the direction orthogonal to a longitudinal direction) than that of the FFC 22 (in the direction orthogonal to a longitudinal direction).

[0037] The heat-shrinkable tube 24 is made of heat-shrinkable synthetic resin or rubber having flexibility. The heat-shrinkable tube 24 has a smaller length than the plate member 23 in their longitudinal direction.

[0038] The portion 25 is a molded product of synthetic resin, and has a square shape when viewed from the top. The portion 25 seals integrally the one end of each of the plate member 23 and heat-shrinkable tube 24. On the side of the car body 130 (Fig. 6), umbrella-shaped clips 29 protrude. These clips 29 are engaged with holes 30 made in the back wall 129.

[0039] Likewise, the portion 26 is also a molded product of synthetic resin, and has a square shape when viewed from the top. The portion 26 seals integrally the other end of each of the plate member 23 and heat-shrinkable tube 24. On the side of the slide door 102 (Fig. 6), umbrella-shaped clips 31 protrude (only one is shown). These clips 31 are engaged with holes (not shown) made in one piece of the L metal fitting 141.

[0040] In place of providing the clips 29 and 31 on the portions 25 and 26, holes (not shown) to be bolted may be made.

[0041] The direction of the FFC 22 to be extended from the portions 25 and 26 can be suitably determined in accordance with the specification of the fixed member and movable member.

[0042] Now referring to the drawings, an explanation will be given of the process for assembling the flexible conductor 21.

[0043] As shown in Fig. 3, the plate member 23 is arranged along the extending direction (the above longitudinal direction) of the FFC 22. A heat-shrinkable tube 24' before heat-shrunk is fit over these plate member 23 and FFC 22.

[0044] The heat-shrinkable tube 24' is previously cut so that its length is shorter than the plate member 23 in their longitudinal direction.

[0045] The heat-shrinkable tube 24' thus fit is externally supplied with heat 32 enough to shrink the tube 24'.

[0046] In this case, the heat-shrinkable tube 24' is preferably shrunk to produce a space 33 and a space 34 resulting from a difference between the FFC 22 and the plate member 23 in their widths.

[0047] Finally, as seen from Fig. 1, the portions 25 and 26 are integrally molded so that the ends of the plate member 23 and the heat-shrinkable tube 24 shrunk are fixed to each other.

[0048] It should be noted that the portion 25, as seen from Fig. 4, is formed after the FFC cable 22 is bent to change direction by 90° at an area from the heat-shrinkable tube 24 to that of the plate member 22.

[0049] Now referring to Fig. 1, an explanation will be given of the function of the flexible conductor 21.

[0050] The portion of the flexible conductor 21 covered with the heat-shrinkable tube 24 is arranged in a state bent in U-shape when viewed from the top. As the slide door 102 (Fig. 6) which is a movable member moves e.g. in a direction of arrow P, the bending portion also moves. In this case, the FFC 22 does not buckle nor deform because of the provision of the plate member 23. In addition, such a state is maintained in the use for a long time.

[0051] The protection structure of the FFC 22 is structured so that the FFC cable 22 and the plate member 23 arranged in parallel are covered with the heat-shrinkable tube 24.

[0052] In addition, the plate member 23 has flexibility enough to follow the movement of the FFC 22, the FFC 22 can maintain the excellent property such as bending.

[0053] The plate member 23 prevents the FFC 22 from buckling or deforming when the slide door 102 (Fig. 102) which is movable moves. Further, since the plate member 23 is not attached but arranged in parallel to the FFC 22, stress is not concentrated to the plate member 23. If the plate member is locally attached to the FFC 22, the stress is concentrated to the held plate member.

[0054] On the other hand; the FFC 22 and plate member 23 are covered with the heat-shrinkable tube 24 (24'). For this reason, even when the movable member (slide door 102) in being contact with an external component, the FFC 22 will not wear out, but can be used for a long time.

[0055] As described above, the FFC 22 can be protected in a very simple structure. This structure can be also manufactured without undergoing any complicated process, thereby reducing the production cost.

[0056] The flexible conductor 21 can be formed with a minimum width in a width direction of the FFC 22 so that it can be arranged in a smaller space in the prior art.

[0057] The end of the heat-shrinkable tube 24 as well

as that of the plate member 23 is fixed to each of the portions 25 and 26 so that the local means for locally holding the FFC 22 on which stress may be concentrated may not be provided.

[0058] The portions 25 and 26 are molded from synthetic resin so that great force is not applied to the FFC 22 itself. Therefore, the ends can be easily fixed to the portions 25 and 26.

[0059] As seen from Fig. 4, the ends of the plate member 23 are fixed to the portions 25 and 26 at a larger length than the ends of the plate member 24 are. Therefore, the direction of the FFC 22 can be easily changed by bending at the end of the plate member 23. Further, when the portions 25 and 26 are molded, the ends of the plate member 23 serve as a wall or supporting member, thereby preventing deviation of the FFC 22 due to the molding pressure.

[0060] Further, the width of the plate member 23 is larger than that of the FFC 22 so that when the heat-shrinkable tube 24' is heat-shrunk, slight spaces 34 between the edges of them are formed. In addition, slight spaces 33 are formed between the surface of the FFC 22 and plate member 23 and the inner wall of the heat-shrinkable tube 24. For this reason, when the movable member is repeatedly moved in one or two-dimensional arrangement, the heat-shrinkable tube 25 serves as a protection member for the FFC cable 22. Thus, the FFC cable 22 can be used for a long time without losing its excellent property.

[0061] In accordance with the protection structure for the FFC, even when the movable member is repeatedly moved in a one or two dimensional arrangement, the buckling, deform or wearing of the FFC does not occur. This contributes to lengthen the life of the FFC and maintain the excellent property such as flexion. In addition, the protection structure itself can be simplified to improve its productivity.

[0062] Referring to Fig. 5, an explanation will be given of another embodiment of the present invention.

[0063] Fig. 5 shows a section of a flexible conductor 21' in which plural layers of FFCs 22 are laminated with the remaining structure being the same as the previous embodiment.

[0064] In the structure in which the FFCs 22 laminated and the plate member 23 arranged in parallel thereto are covered with the heat-shrinkable tube 24, several kind of signals can be transmitted to the movable member (not shown).

[0065] Additionally, the FFCs 22 may be arranged in parallel to both sides of the plate member 23.

[0066] In short, in the protection structure for the FFC in which the FFC 22 is protected by the plate member 23 and the heat-shrinkable 24 (24'), it may be provided in a single or multiple layers.

[0067] In this embodiment also, the FFCs can be arranged in a smaller space than the prior art.

[0068] It is needless to say that the present invention can be implemented in various modifications without

changing the spirit of the invention.

[0069] The protection structure of the FFC can be applied to mechanical components (household electrical appliances) each having a movable member.

[0070] As described above, although the plate member 23 has a larger width than that of the FFC 22, it can be shortened as long as it has a knee enough to avoid the buckling of the FFC 22.

[0071] Although the plate member 23 is formed in a flat shape, but a slit (not shown) may be provided along the longitudinal direction to lower the rigidity so that the plate member 23 can follow the operation of the FFC 22 smoothly.

[0072] The FFC 22 may be partially covered with a heat shrinkable tube 24 (e.g. only the operation range of the bending portion of the FFC 22). In place of the heat-shrinkable tube 24, a flat-crushed tube of synthetic resin or rubber is used and the FFC 22 and plate member 23 may be passed through the FFC.

Claims

1. A protection structure for a flexible flat cable which is arranged in a single or multiple layers between a fixed member and a movable member which can move relatively to the fixed member, comprising:

20 a plate member having flexibility which can follow the operation of the FFC, said plate member being arranged along said FFC, a heat-shrinkable tube covering both FFC and plate member.

25 30 35 40 45 50 55 60 65 70 75 80 85 90 95 100 105 110 115 120 125 130 135 140 145 150 155 160 165 170 175 180 185 190 195 200 205 210 215 220 225 230 235 240 245 250 255 260 265 270 275 280 285 290 295 300 305 310 315 320 325 330 335 340 345 350 355 360 365 370 375 380 385 390 395 400 405 410 415 420 425 430 435 440 445 450 455 460 465 470 475 480 485 490 495 500 505 510 515 520 525 530 535 540 545 550 555 560 565 570 575 580 585 590 595 600 605 610 615 620 625 630 635 640 645 650 655 660 665 670 675 680 685 690 695 700 705 710 715 720 725 730 735 740 745 750 755 760 765 770 775 780 785 790 795 800 805 810 815 820 825 830 835 840 845 850 855 860 865 870 875 880 885 890 895 900 905 910 915 920 925 930 935 940 945 950 955 960 965 970 975 980 985 990 995 1000 1005 1010 1015 1020 1025 1030 1035 1040 1045 1050 1055 1060 1065 1070 1075 1080 1085 1090 1095 1100 1105 1110 1115 1120 1125 1130 1135 1140 1145 1150 1155 1160 1165 1170 1175 1180 1185 1190 1195 1200 1205 1210 1215 1220 1225 1230 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9235 9240 9245 9250 9255 9260 9265 9270 9275 9280 9285 9290 9295 9300 9305 9310 9315 9320 9325 9330 9335 9340 9345 9350 9355 9360 9365 9370 9375 9380 9385 9390 9395 9400 9405 9410 9415 9420 9425 9430 9435 9440 9445 9450 9455 9460 9465 9470 9475 9480 9485 9490 9495 9500 9505 9510 9515 9520 9525 9530 9535 9540 9545 9550 9555 9560 9565 9570 9575 9580 9585 9590 9595 9600 9605 9610 9615 9620 9625 9630 9635 9640 9645 9650 9655 9660 9665 9670 9675 9680 9685 9690 9695 9700 9705 9710 9715 9720 9725 9730 9735 9740 9745 9750 9755 9760

their width directions.

6. A protection structure for a flexible flat cable as claimed in claim 3, wherein the plate member has a longer width than that of said FFC, and when heat-shrinkable tube is heat-shrunk, within said heat-shrinkable tube, a slight space is formed from both edges of the FFC to those of the plate member in their width directions. 5

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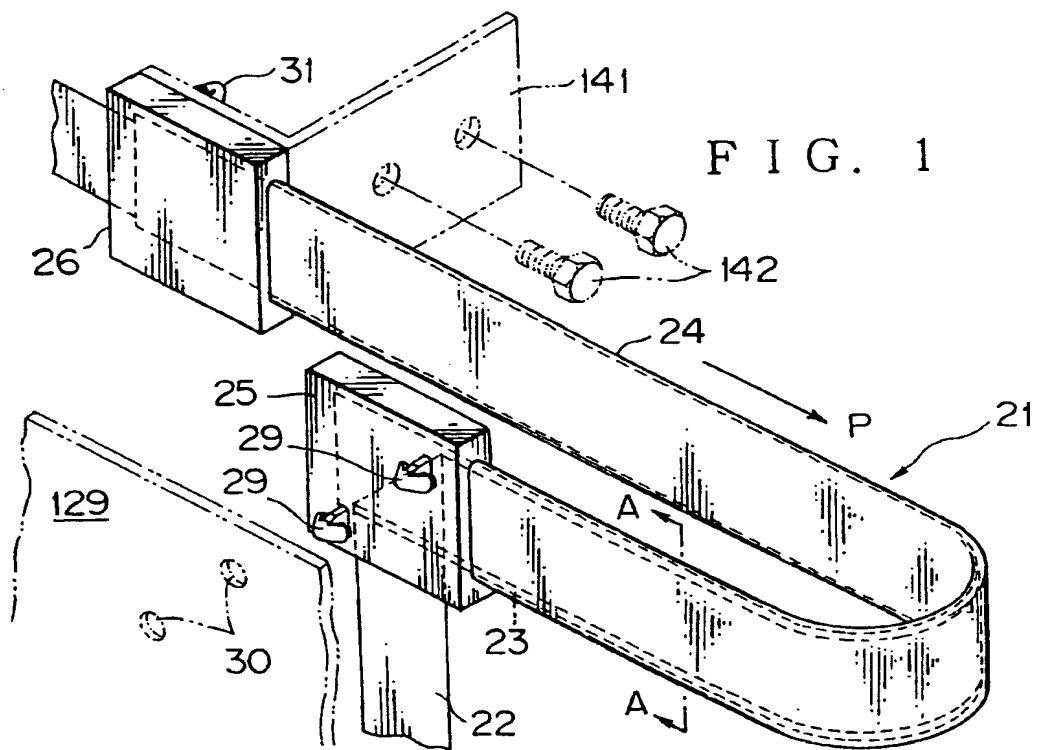


FIG. 2

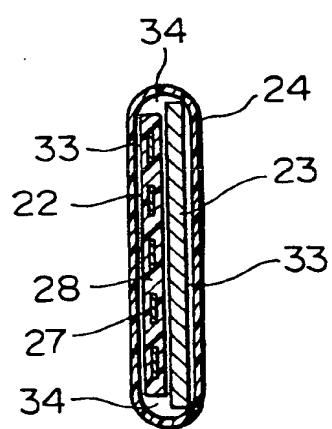
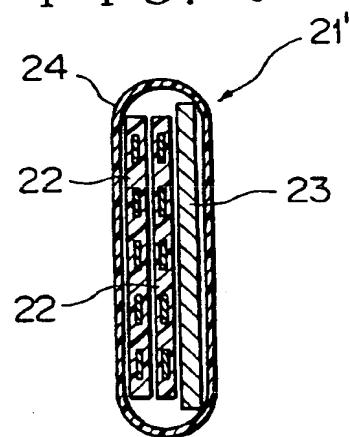
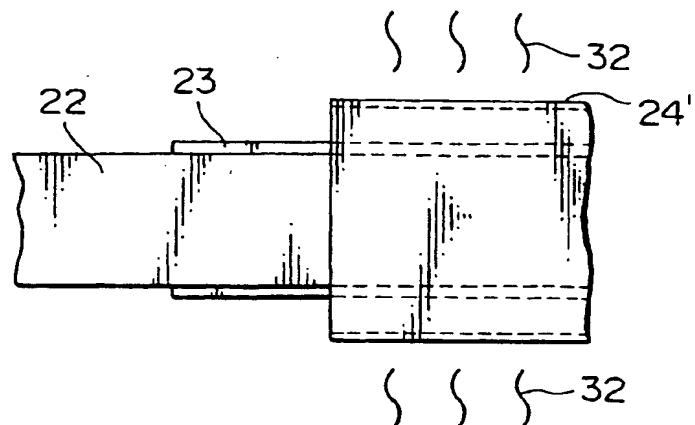


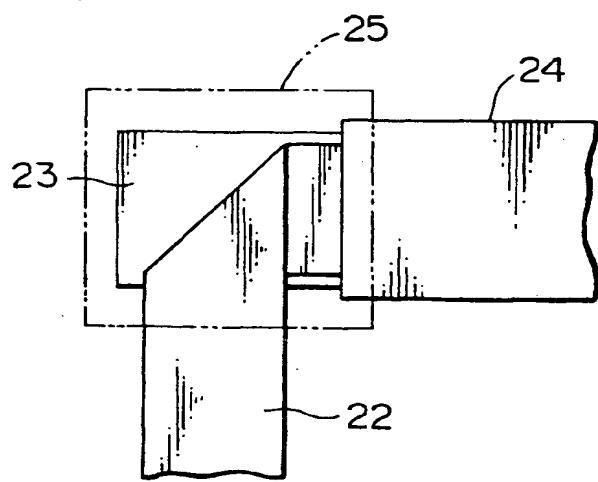
FIG. 5



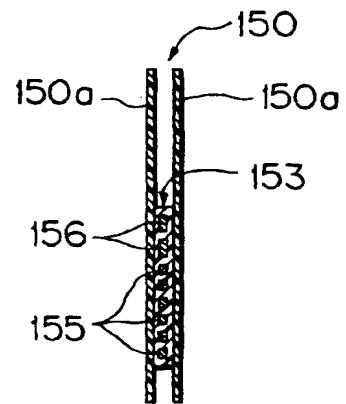
F I G. 3



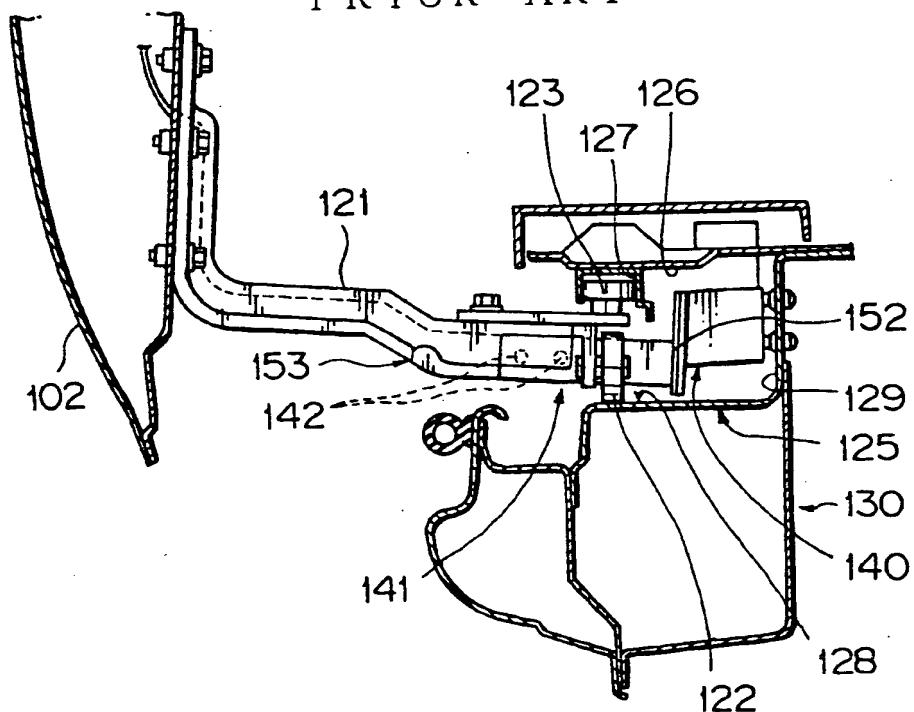
F I G. 4



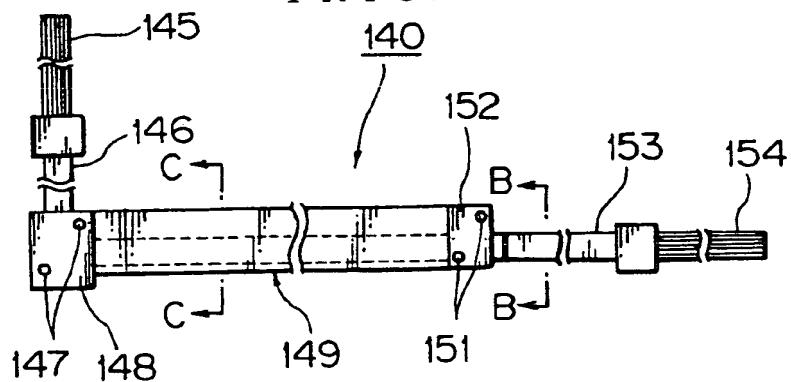
F I G. 11
PRIOR ART



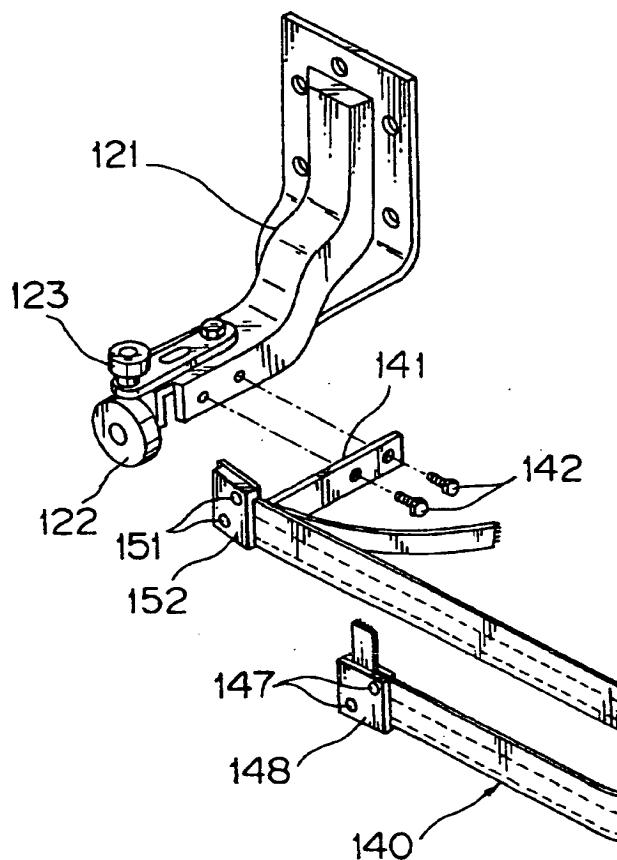
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P R I O R A R T



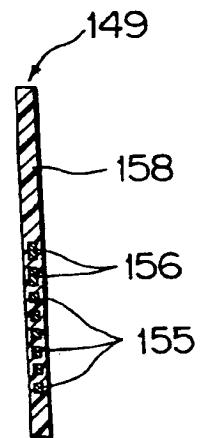
F I G . 8
P R I O R A R T



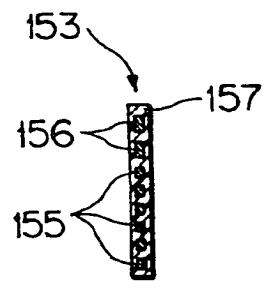
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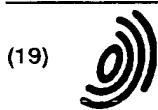


F I G. 10
P R I O R A R T



F I G. 9
P R I O R A R T





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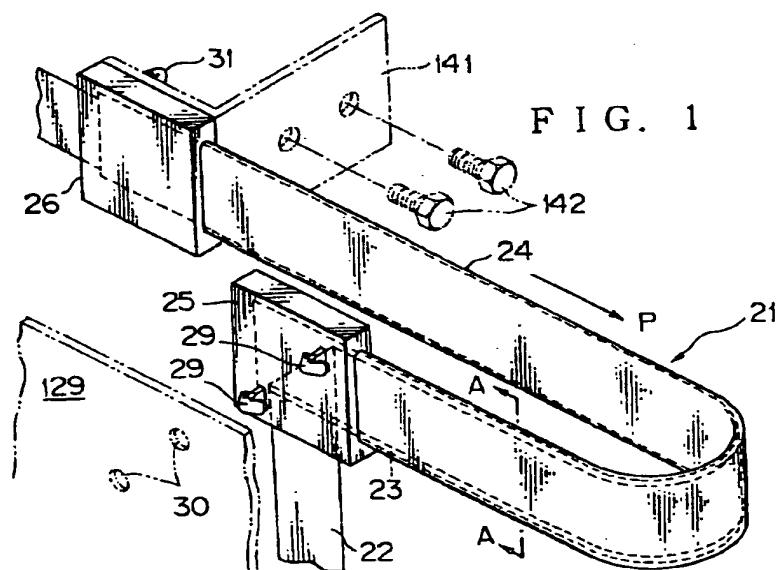
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(54) Protection structure for flexible flat cable

(57) A structure for protecting a flexible flat cable (FFC) is structured so that the FFC and a plate member arranged along it are covered with a heat-shrinkable tube. The structure is provided with fixing portions and for a fixed member and a movable member on both ends. In this configuration, if the movable member is

repeatedly moved in a two-dimensional arrangement, the FFC will not buckle, easily deform owing to any external force and wear. This lengthens the life of the FFC greatly.



EP 0 977 335 A3



European Patent
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EUROPEAN SEARCH REPORT

Application Number
EP 99 11 3936

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Place of search THE HAGUE		Date of completion of the search 18 February 2000	Examiner Lommel, A
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